

## Summary of Changes Since the 1st Printing

### Summary of changes for 2nd Printing

Page	Correction
5	VIN Plant codes. B, F, L; * add Monte Carlo (6) production; change "Chevy II" to "Nova"
7, 9	VIN Plant codes. B, K, L, * add Monte Carlo (6) and/or GMC Sprint (7) production; change "Chevy II" to "Nova"
11	VIN Plant codes. B, K, R, Z; * add Monte Carlo (6) and/or GMC Sprint (7) production; note merge of Chevelle and Monte Carlo production; change "Chevy II" to "Nova"
13	VIN Plant codes. B, D, K, R, Z; * add GMC Sprint (7) production; change "Chevy II" to "Nova"
15	VIN Plant codes. B, D, R, Z; * add GMC Sprint (7) production; note Monza (8) production; change "Chevy II" to "Nova"
20	1973 Through 1975 Model Identification should begin "In 1973 the model..."
58	1970 Engine Code Suffix chart. Delete Monte Carlo 454/360 manual transmission option; change TH400 CRQ code suffix to CRN. Note data limiting Monte Carlo SS transmission options
60	1972 Engine Code Suffix chart. Passenger 454 engine produced 230 HP in station wagon applications
62	1973 Engine Code Suffix chart. Passenger 454 engine produced 245 HP in sedans, 215 HP in station wagon applications; Corvette 454 engine produced 275 HP
63	1973 Engine Code Suffix chart (cont.). Chevelle 454 engine produced 245 HP
66	1975 Engine Code Suffix chart (cont.). Monza 350 engine produced 125 HP
75	1. Block #3970014. Add 1970, 1971 Camaro, early 1973 Corvette applications. Additions to Notes: Block cast and assembled at Tonawanda Engine Plant; 2 documented Tonawanda-built blocks were installed in Los Angeles-built Camaros; some late 1972 and early 1973 Corvettes were equipped with this block. 2. Chart added for Block #3970024
76	Block #3999289. Some blocks have 4-bolt mains. Addition to Notes stating that several 4-bolt main blocks have been found
84	Crankshaft Specifications chart. Casting #3521 stroke length should be 4.00"
90	Head #3932441. Monte Carlo application added
93	Head #3947041. Monte Carlo application added
94	Head #3964290. 2 Monte Carlo applications added
106	Head #333882. 1974-75 Monte Carlo 350 engine application added
132	"Holley Carburetors" changed to "Holley Carburetor Specification Chart"
135	Fig. 8-17 caption to read "...used on early Rochester carburetors."
136	Decoding Stamping Numbers. 1st sentence should read "... actual part number of Rochester Quadrajel Carburetors ..."
137, 138	Rochester 2BBL Carburetors chart. Monte Carlo Model applications added to #s 7040113, 7040114, 7040115, 7040116, 7040134, 7040136, 7040413, 7040414, 7040415, 7040416, 7040434, 7040436; Chevelle, Nova, Monte Carlo applications added to #7041114. Additional Engine/Application information for #7040136: 350/250HP, A/T, A/C, non-CA
139, 140	Rochester 4BBL Carburetors chart. Monte Carlo Model applications added to #s 7040200, 7040201, 7040202, 7040203, 7040204, 7040205, 7040500, 7040501, 7040502, 7040503, 7040504, 7040505, 7040513, 7041200, 7041201
142	Clarify Engine/ Application information to better identify CA and non-CA applications Carter-built Rochester 4BBL Carburetors chart. Monte Carlo Model applications added to #s 7040200, 7040202, 7040203, 7041200
171	Clarify Engine/ Application information to better identify CA and non-CA applications Under 1. Introduction. 1st paragraph. Small block manifolds do not usually carry a year designation. Most 2" outlet small block manifolds have a casting date; most 2-1/2" outlet manifolds do not
176	Manifold #3932376. Monte Carlo 350/250HP, 300HP w/o A.I.R. application added
178	Manifold #3942529. Monte Carlo 350/250HP, 300HP w/o A.I.R. application added
179	Manifold #3959562. 3 Monte Carlo applications added: 1972 350/165 HP, 175 HP NB2; 1973 350/145, 175 A.I.R.; 1974 350/140HP, 160HP A.I.R.
180	Manifold #3973432. 1971 Monte Carlo 350/245HP, 270HP w/o A.I.R. application added
183	Manifold #3989041. 3 Monte Carlo applications added: 1972 350/165 HP, 175 HP NB2; 1973 350/145, 175 A.I.R.; 1974 350/140HP, 160HP A.I.R.
184	Manifold #3989043. 1971 Monte Carlo 350/245HP, 270HP w/o A.I.R. application added
187	Manifold #346247. Monte Carlo 350/145HP, 155HP application added Manifold #346248. Monte Carlo 350/145HP, 155HP application added
213	1974 Distributor Applications. New distributor #1112148 added for Camaro, with detailed note concerning early 1974 Z28s equipped with this distributor
214	Fig. 12-15 caption lengthened to specify CSN announcement of Camaro HEI distributor
216-218	Distributor/Vacuum Unit Applications chart. Add 1111436; delete 1111438, 1111440, 1111441, 1111443, 1111444, 1111445, 1111467, 1111475, 1111477, 1111478, 1111480, 1111481, 1111482, 1111483, 1111486, 1111487, 1111488, 1111489, 1111497, 1111498, 1111499, 1111925, 1111926, 1111927, 1111928, 1111949, 1111950, 1111954, 1111955, 1111956, 1111967, 1112188, 1112199, 1112863
220	1st paragraph, next to last sentence. "crankshafts" changed to "cams shafts"

### Summary of changes for 2nd Printing (Cont'd)

tenth printing

Page	Correction
223	1st paragraph, 1st sentence, should read "... alternator model numbers." Alternator Month Chart. Codes "I, J, K, L" order changed to "J, K, L, M"
265	Borg-Warner 4-Speed Component Casting Numbers. Front bearing retainer casting #T10C-107A (2 applications) changed to T89C-6A
270	Nova, 1970-71 chart. Casting number information added
271	Nova, 1972-75 chart. Casting number information added
276	1970 Passenger Rear Axle Codes. Codes arranged in alphanumeric order; add "Heavy Duty" to CES; new codes CDC, CDK, CDR, CEC, CEK, CEV, CEW, CGQ, CGR, CLK, CWO, CWT, CWU, CXA, CXB
277	1970 Nova Rear Axle Codes. Codes arranged in alphanumeric order; add "Heavy Duty" to CPO; change COC to CBQ; new codes CBI, CPL, CPM, CPT, CPU 1970 Chevelle Rear Axle Codes. Codes arranged in alphanumeric order; add "Heavy Duty" to CGB, CGC, CGD, CGI; add "Posi" to CKK, CRW; new codes CCB, CCG, CCL, CCM, CCP, CGE, CGF, CGG, CRL, CRM 1970 Camaro Rear Axle Codes. Add "Heavy Duty" to CRI; add codes COA, COB, COC, COG, COH, COI, COJ, COK, COL, COM, CON, COP, COR, COW, COY, CRA, CRB, CRC, CRD, CRE, CRF, CRG, CRH, CRI
285	1974 Camaro Rear Axle Codes. Add note concerning CG not listed by Chevrolet as Positraction, but Posi examples are verified in 1974 Z28s
292	Wheel Application chart. Add note concerning some early 1974 Monte Carlo Landau and "S" coupes delivered with Rally wheels instead of Turbine II wheels due to production demands

### Summary of changes for 3rd Printing

Page	Correction
17	Revise 1970-1975 Assembly Plant Codes table to remove pre-1970 listings
60	1972 Engine Code Suffix chart. Passenger 402 engine produced 240 HP
73	Block #3970010. Add 1970 Yenko Deuce 350/360 4-bolt application
89	Head #3927186. Add 1970 Yenko Deuce 350/360 2.02/1.60 application
93	Head #3947041. Add 1970 Yenko Deuce 350/360 2.02/1.60 application
96	Head #3973414. Add 1970 Yenko Deuce 350/360, 2.02/1.60, 63.995 application
130	Carburetor 4489. Add 1970 Yenko Deuce 350/360, S/T, 4150, 3972123 application
149	Intake Manifold #3792110. Add 1970 Yenko Deuce 350/360 application
178	Exhaust Manifold #3942527. Add 1970 Yenko Deuce 350/360 A.I.R. application
179	Exhaust Manifold #3946826. Add 1970 Yenko Deuce 350/360 A.I.R. application
205	1970 Distributor table. Add Yenko Deuce application: 1112019, 350/360, ST, AE, S, 3-12V
224	1970 Alternator table. Add Yenko Deuce application: 350/360, 37 Amp, 1100837
243	1970 Transmission Applications. Add Yenko Deuce 350/360 to 4-speed close ratio Muncie M21/22 and to Turbohydramatic 400

### Summary of changes for 4th-9th Printing

no changes

### Summary of changes for 10th Printing

Page	Correction
ix	In table, change "Sting Ray" to "Stingray"
86	Second paragraph, third line, change "block" to "head"
96	Head #3973487, Year - 1972, Model - Corvette, Engine - 350, change Horsepower to 200
98	Head #3973487X, Year - 1972, Model - Corvette, Engine - 350, change Horsepower to 200
103	Head #3998993, Year - 1972, Model - Corvette, Engine - 350, change Horsepower to 200
265	Borg-Warner 4-Speed Component Casting Numbers, change to "Rear Bearing Retainer Casting #"
287	First column, fourth paragraph, change first two sentences to read "Most obvious at the lower right of the photo is the Tire & Rim Association stamp indicating the wheel was made to their rim dimension specs. Immediately to the left of the Tire & Rim Assoc. logo is..."
287	Fig. 17-1, caption, add "The 'bug' stamping on the right is the logo for the Tire & Rim Association."

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